

IPM, 600V/15A, Three-phase Full-Bridge Drive

Description:

XZ15GCA60C2FCF is a highly integrated and highly reliable three-phase brushless DC motor drive circuit, mainly applied in low-power frequency conversion drives, such as air conditioners, refrigerators, and washing machines, etc. It is equipped with a 3-phase full-bridge high-voltage gate driver circuit and 6 low-loss IGBTs. It integrates various protection functions such as under-voltage, short circuit, and over-temperature internally, providing excellent protection and a wide safe operating range.

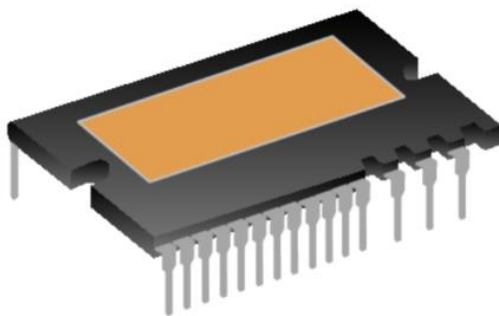
Features:

- Lower arm IGBT emitter output, built-in bootstrap diode;
- 600V/15A three-phase inverter with built-in low-loss trench gate-field stop IGBT;
- IGBT drive: high-speed 600V level conversion, power supply under-voltage protection, short circuit (overcurrent) protection, over temperature protection and temperature output;
- Fault signal: corresponds to short circuit (overcurrent), over temperature and Low-side power under-voltage fault;
- Input interface: compatible with 3.3V&5V input signals, high level effective;

Application:

- Air-conditioning compressor;
- Refrigerator compressor;
- Low power inverter;
- Industrial sewing machine;

Package



Order codes	Package	Marking
XZ15GCA60C2FCF	DIP25-Cu	XZ15GCA60C2FCF

Internal Block Diagram

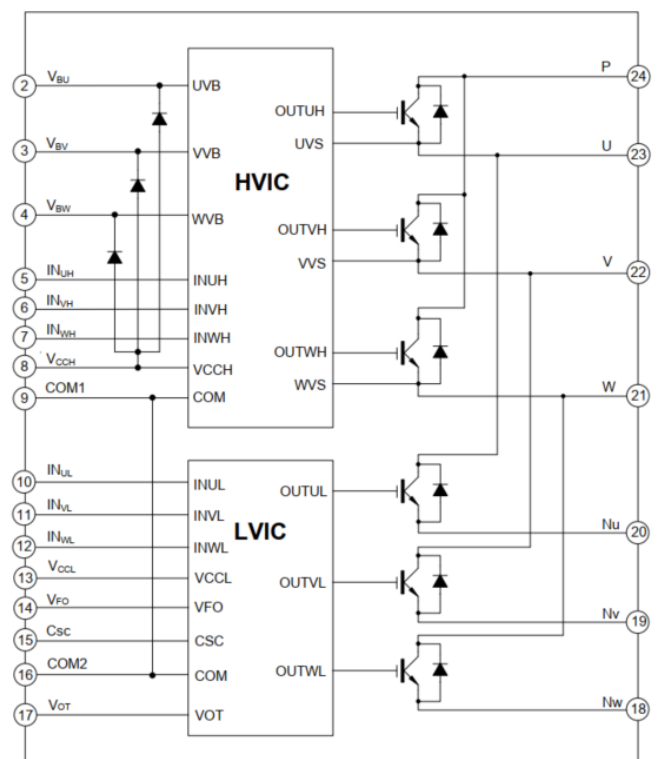


Fig 1: Internal Block Diagram

Pin configuration

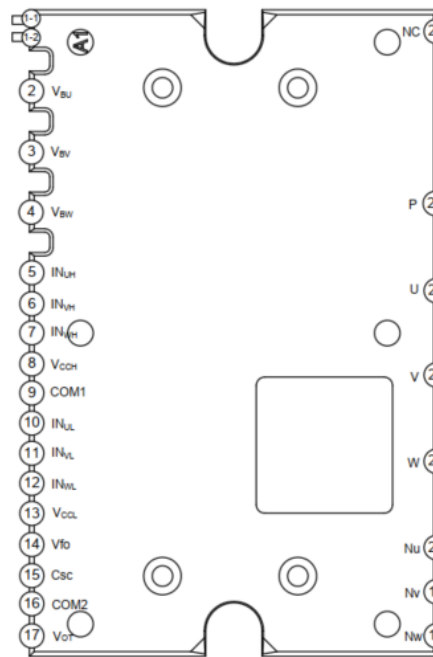


Fig 2: Pin Configuration(Top)

Pin Number	Pin Name	Pin Description
1-1	NC	connectionless
1-2	NC	connectionless
2	V _{BU}	U-phase upper arm drive power terminal
3	V _{BV}	V-phase upper arm drive power terminal
4	V _{BW}	W-phase upper arm drive power terminal
5	IN _{UH}	U-phase upper arm control signal input terminal
6	IN _{VH}	V-phase upper arm control signal input terminal
7	IN _{WH}	W-phase upper arm control signal input terminal
8	V _{CH}	Control power terminal
9	Com1	Control power GND terminal
10	IN _{UL}	U-phase lower arm control signal input terminal
11	IN _{VL}	V-phase lower arm control signal input terminal
12	IN _{WL}	W-phase lower arm control signal input terminal
13	V _{CCL}	Control power terminal
14	V _{FO}	Fault output terminal
15	C _{SC}	Shortcircuitprotectiontriggervoltagedetectionterminal
16	Com2	Control power GND terminal
17	V _{OT}	Temperature detection output terminal
18	N _W	W phase lower arm IGBT emitter terminal
19	N _V	V phase lower arm IGBT emitter terminal
20	N _U	U phase lower arm IGBT emitter terminal
21	W	W phase output terminal
22	V	V phase output terminal
23	U	U phase output terminal
24	P	Dc input terminal of inverter
25	NC	Connectionless

Fig 3: Pin function

Absolute Maximum Ratings(T_J= 25°C, Unless Otherwise Specified)

Symbol	Parameter	Condition	Ratings	Unit
Inverter Part				
V _P	Supply Voltage	Applied between P- NU, NV, NW	450	V
V _{P(Surge)}	Supply Voltage (Surge)	Applied between P- NU, NV, NW	500	V
V _{CES}	Collector-emitter Voltage		600	V
I _C	Each IGBT Collector Current	T _C =25°C	15	A
I _{CM}	Each IGBT Collector Current (Peak)	T _C =25°C, less than 1ms	30	A
P _C	Collector Dissipation	T _C =25°C, Per One Chip	39	W
T _J	Operating Junction Temperature	(NOTE 1)	-40~+150	°C
Control Part				
V _{CC}	Control Supply Voltage	Applied between V _{CC} and COM	20	V
V _{BS}	High-side Bias Voltage	Applied between VB and VS	20	V
V _{IN}	Input Signal Voltage	Applied between V _{IN} and COM	-0.5~V _{CC} +0.5	V
V _{FO}	Fault output voltage	Applied between FO-VNC	-0.5~V _{CC} +0.5	V
I _{FO}	Fault output Current	FO terminal sink current value	1	mA
V _{SC}	Input voltage of current detection terminal	Applied between CIN-VNC	-0.5~V _{CC} +0.5	A
T _J	Operating Junction Temperature		-40~+150	°C
Total System				
T _C	Module Case Operating Temperature		-20~100	°C
T _{STG}	Storage Temperature	T _C = 25°C	-40~150	°C
V _{ISO}	Isolation Voltage	60Hz, Sinusoidal, AC 1 min, between Pins and Heat-sink	1500	V
R _{θJC}	Thermal Resistance, junction to Case for IGBT		3.1	°C/W
R _{θJC}	Thermal Resistance, junction to Case for FRD		3.9	°C/W

NOTE1: To insure safe operation of the IPM, the average junction temperature should be limited to T_J ≤ 150°C (@T_C ≤ 125°C).

Electrical Characteristics (T_J= 25°C, Unless Otherwise Specified)
Inverter Part

Symbol	Parameter	Condition	Min	Typ	Max	Unit
V _{CESAT}	Collector-Emitter Saturation Voltage	V _{CC} =V _{BS} =15V, V _{IN} =5V I _C =15A	-	1.7	2.0	V
V _F	FRD Forward Voltage	V _{IN} =0V, I _F =15A	-	1.5	1.9	V
I _{CES}	Collector-Emitter Leakage Current	V _{CE} =600V	-	-	50	uA
T _{on}	Switching Time and Loss (NOTE 2) (Figure 4)	V _{PN} =300V, V _{CC} =V _{BS} =15V, I _C =15A, V _{IN} =0V~5V, Inductive load	-	647	-	ns
T _{C(ON)}			-	186	-	ns
T _{off}			-	869	-	ns
T _{C(OFF)}			-	100	-	ns
T _{rr}			-	144	-	ns
E _{on}			-	849	-	uJ
E _{off}			-	410	-	uJ

NOTE2: T_{on} and T_{off} Includes HVIC internal transmission delay. T_{C(ON)} and T_{C(OFF)} is the switching time of the IGBT.

Control Part

Symbol	Parameter	Condition		Min	Typ	Max	Unit
I_D	VD Quiescent Current	$V_{CC} = 15V$ $V_{IN} = 5V$	VP1-VNC	-	-	1	mA
I_{DB}	VDB Quiescent Current	$V_{DB} = 15V$ $V_{IN} = 5V$	UFB - U, VFB - V, WFB - W	-	-	550	uA
V_{FOH}	Fault output voltage	$V_{sc} = 0V$, FO pin is pulled up to 5V through 10K resistor		4.6	5.0	-	V
V_{FOL}		$V_{sc} = 1V$, IFO=1.5mA		-	0.1	0.2	V
$V_{sc,TH+}$	Short circuit forward trigger threshold	VBS Under-Voltage Protection Detection Level		0.45	0.46	0.55	V
UV_{DD}	Power undervoltage protection contro	Trigger level(L)		9.5	10.0	11.0	V
UV_{DR}		Reset level(L)		10.0	10.5	12.0	
UV_{DBD}		Trigger level(H)		8.0	9.5	11.0	
UV_{DBR}		Reset level(H)		9.0	10.0	11.0	
T_{FD}	Fault output pulse width	/		-	65	-	uS
$V_{IN(ON)}$	Turn on threshold voltage	Applied between UP, VP, WP, UN, VN, WN and VNC		-	2.4	2.7	V
$V_{IN(OFF)}$	Turn-off threshold voltage			1	1.35	-	
V_{OT}	Temperature output, Note 3	$T_c = 90^{\circ}C$		2.6	2.8	3.0	V
		$T_c = 25^{\circ}C$		0.96	1.16	1.36	
OT_t	Over temperature protection	LVIC temperature		120	130	140	$^{\circ}C$
OT_{rh}	Over temperature protection hysteresis	LVIC Hysteresis temperature		-	10	-	$^{\circ}C$
R_{BSD}	Built-in limiting resistance	/		75	90	105	ohm

NOTE 3: Please refer to Figure 7 for the VOT output characteristic curve of IPM.

Bootstrap diode Part

Symbol	Parameter	Condition	Min	Typ	Max	Unit
V_F	Forward Voltage	$I_F=15A, T_c = 25^{\circ}C$	-	1.57	-	V
t_{rr}	Reverse Recovery Time	$I_F=15A, T_c = 25^{\circ}C$	-	116	-	ns

Recommended Operating Conditions

Symbol	Parameter	Condition	Min	Typ	Max	Unit
V_{PN}	Supply Voltage	Applied between P- NU, NV, NW	-	400	500	V
V_{CC}	Control Supply Voltage	Applied between VCC and COM	-	15.0	-	V
V_{BS}	High-side Bias Voltage	Applied between VB and VS	-	15.0	-	V
$V_{IN(ON)}$	Input On-state Threshold Voltage	Applied between VIN and COM	2.5	-	V_{CC}	V
$V_{IN(OFF)}$	Input Off-state Threshold Voltage	Applied between VIN and COM	0	-	0.8	V
T_{DEAD}	Deadtime is Shoot Through Prevention	$V_{CC}=V_{BS}=13.5\sim16.5V, T_J \leq 150^{\circ}C$	1.0	-	-	us
F_{PWM}	PWM Switching Frequency	$T_J \leq 150^{\circ}C$	-	-	20	KHz

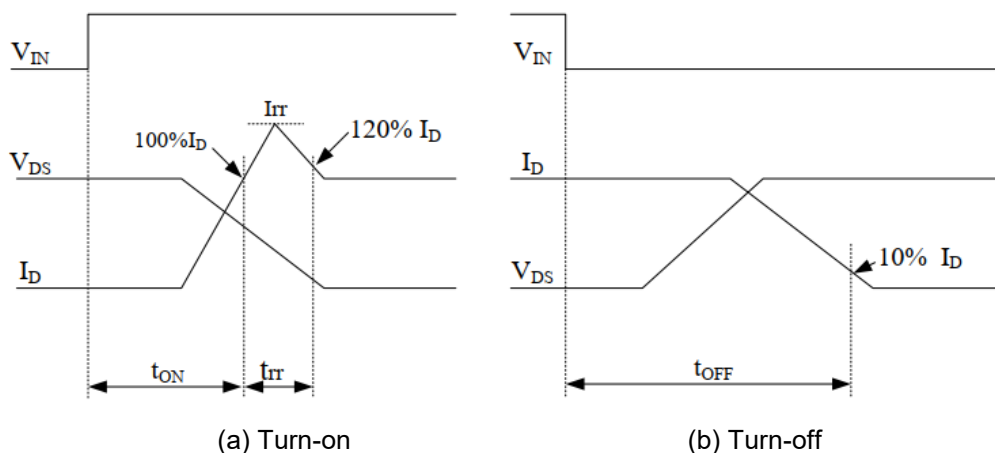


Fig 4: Switching Time Waveform Definitions

Input Signal

Protection circuit status

Supply voltage

Output Current

Fault output signal

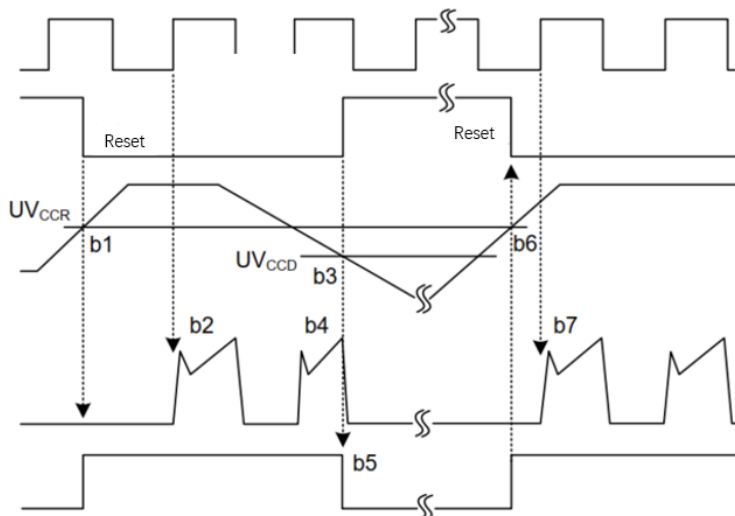


Fig 5: Under-voltage protection sequence diagram (low side)

Input Signal

Protection circuit status

Supply voltage

Output Current

Fault output signal

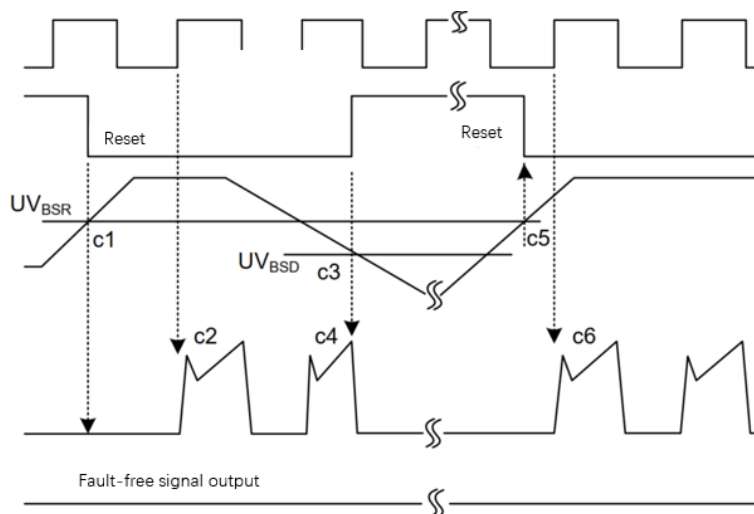


Fig 6: Under-voltage protection sequence diagram (High side)

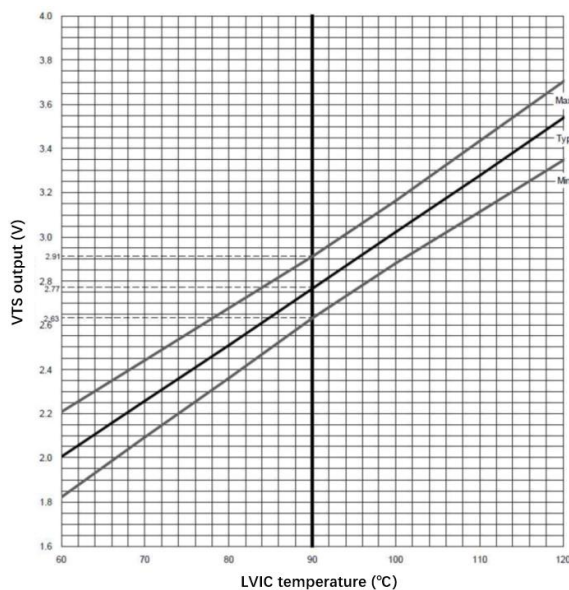


Fig 7: Temperature curve of VTS

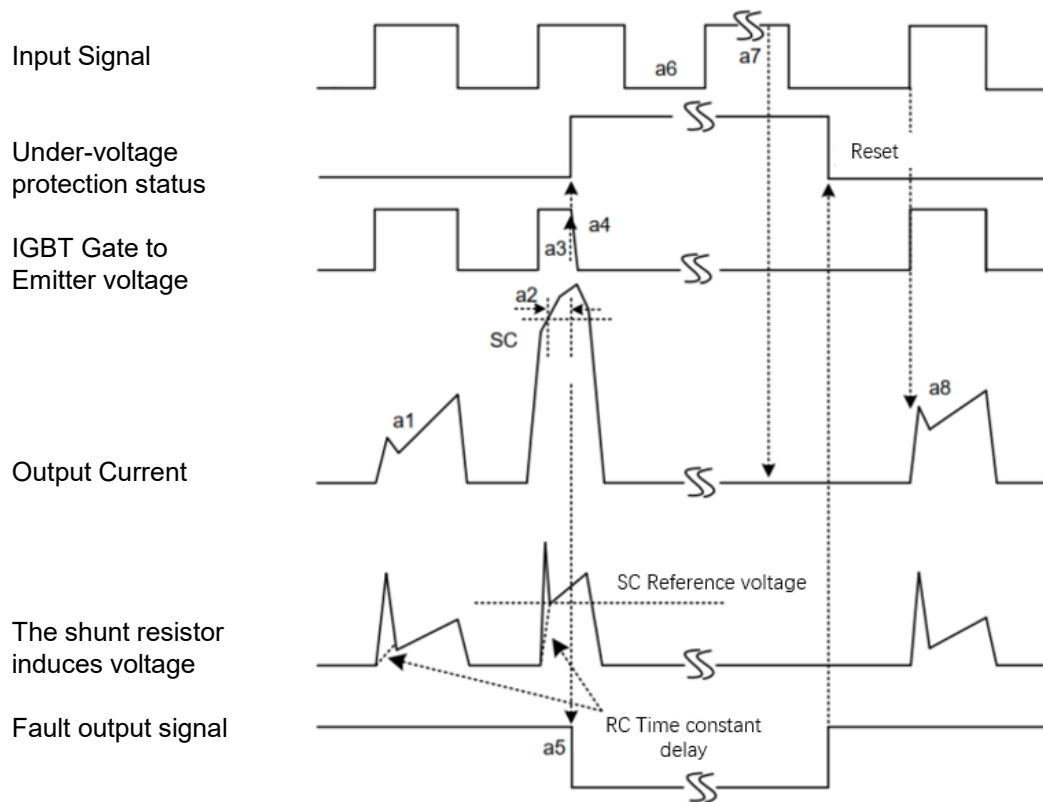


Fig 8: Short-circuit current protection(low side)

Application Circuit

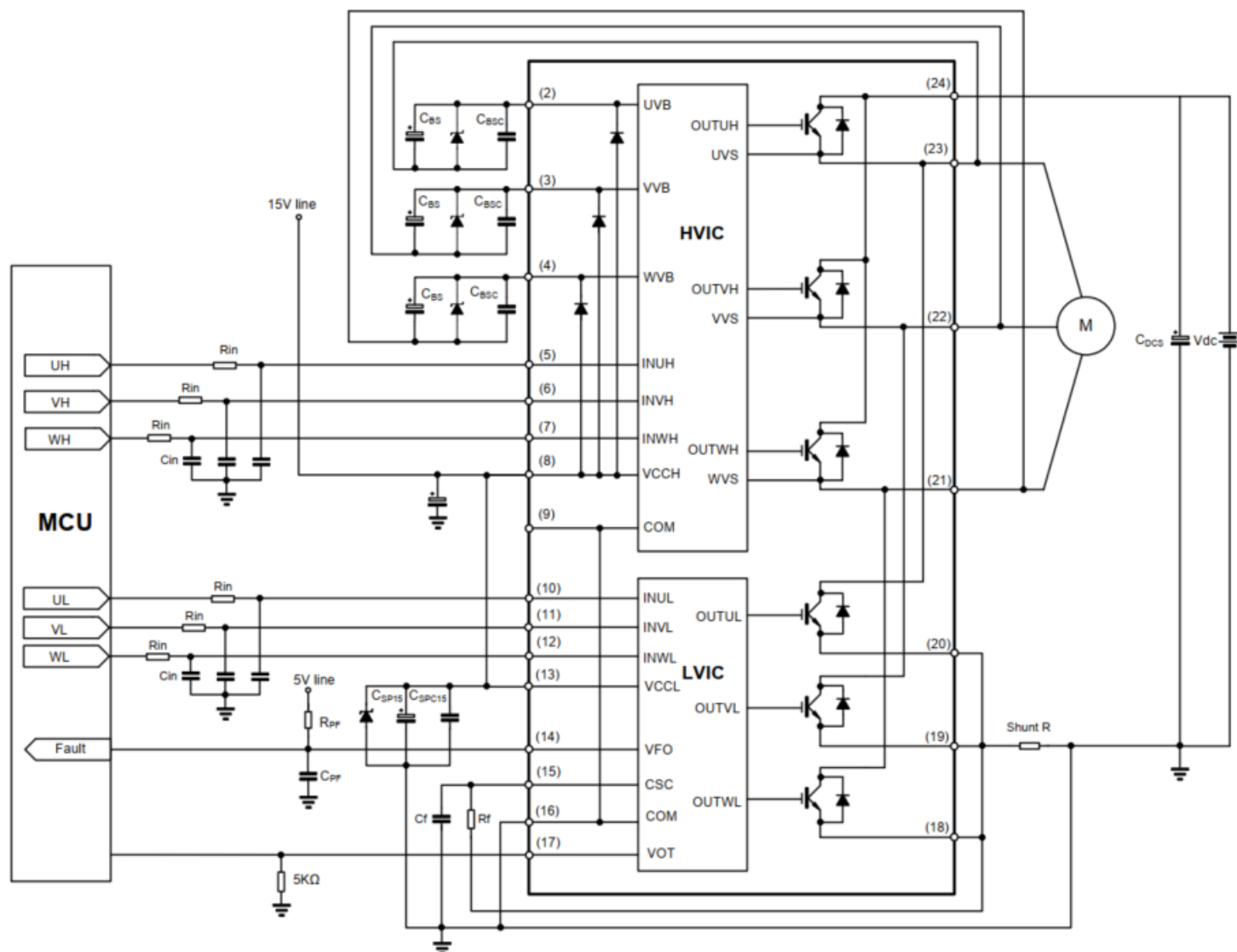


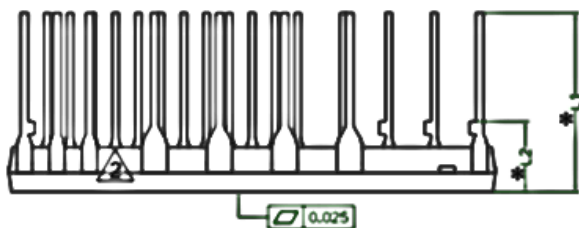
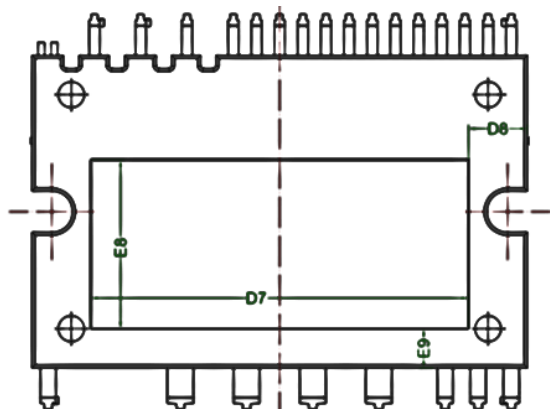
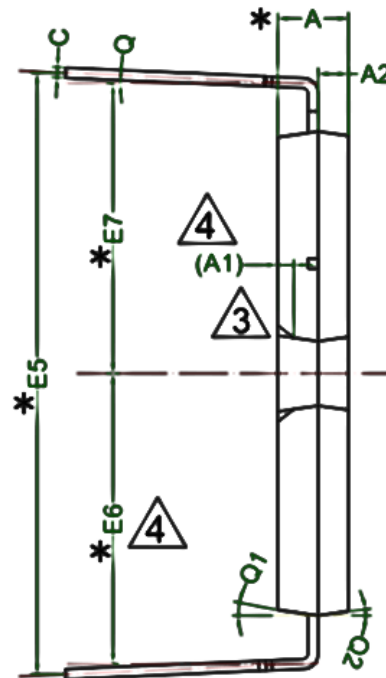
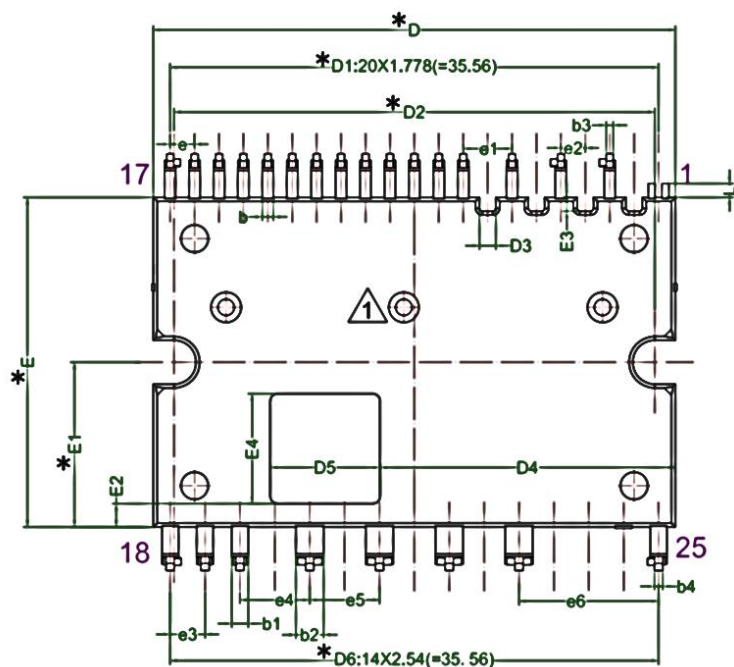
Fig 10: Typical application circuit

NOTE:

1. Keep the connections to each input pin as short as possible; otherwise, it may cause incorrect operation.
2. The input signal is valid when it is at a high level. At the input terminal of each channel of the HVIC, there is a 5K Ω pull-down resistor connected to ground. Additionally, an RC filter circuit can be added at the input terminal to prevent surge noise caused by incorrect input.
3. To prevent surge damage, it is recommended to add a high-frequency non-inductive smoothing capacitor (0.1 μ F to 0.22 μ F) between PN. The connection lines of the capacitor should be as short as possible.
4. The connection between the current detection resistor and the IPM should be as short as possible; otherwise, the large surge voltage generated by the connection inductor may cause damage
5. It is recommended that the filter capacitor at the 15V power input terminal be at least 7 times the bootster capacitor CBS
6. Each external capacitor should be placed as close as possible to the IPM pin
7. In short-circuit protection circuits, please select RF and CSC with time constants within the range of 1.5 to 2 μ s. Meanwhile, the wiring around RF and CSC should be as short as possible. The RF wiring should be close to the shunt resistor

Detailed Package Outline Drawings

DIP25



(unit: mm)

S Y M B O L	COMMON			S Y M B O L	COMMON		
	Dimensions millimeter				Dimensions millimeter		
	Min	Nom	Max		Min	Nom	Max
A	3.40	3.50	3.60	(E3)	0.90	1.00	1.10
(A1)	0.40	0.50	0.60	E4	7.80	8.00	8.20
A2	1.48	1.50	1.52	E5	28.90	29.40	29.90
b	0.75	0.80	0.85	E6	13.90	14.40	14.90
b1	1.15	1.20	1.25	E7	13.90	14.40	14.90
b2	1.95	2.00	2.05	E8	12.80	13.00	13.20
b3	0.45	0.50	0.55	E9	2.60	3.00	3.40
b4	0.55	0.60	0.65	e	1.728	1.778	1.828
C	0.45	0.50	0.55	e1	3.506	3.556	3.606
D	37.80	38.00	38.20	e2	1.728	1.778	1.828
(D1)	35.51	35.56	35.61	e3	2.490	2.540	2.590
(D2)	34.90	35.00	35.1	e4	5.030	5.080	5.130
D3	1.10	1.20	1.30	e5	5.030	5.080	5.130
D4	21.30	21.50	21.70	e6	10.11	10.16	10.21
D5	7.80	8.00	8.20	L	0.90	1.00	1.10
D6	35.51	35.56	35.61	L1	13.70	14.00	14.30
D7	28.80	29.00	29.20	L2	5.20	5.50	5.80
D8	4.10	4.50	4.90	(Q)	0°	2.5°	5°
E	23.80	24.00	24.20	Q1	7°	8°	9°
E1	11.90	12.00	12.10	Q2	7°	8°	9°
E2	1.50	1.70	1.90				