'DIGIMACKS S1 Series

Differential Pressure Gauge / Switch / Transmitter

Specification, Installation and Operating Manual



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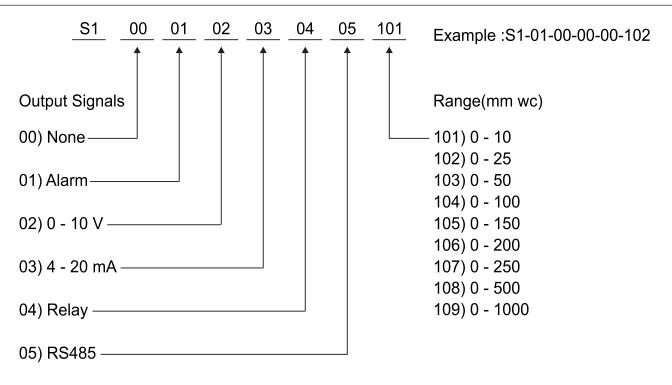
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1. Introduction:

microcontroller based. 'DIGIMACKS[®]' that can be used to directly measure Pressure. Differential and Absolute Pressure Gauge which support pressure up to 1000 mm wc.

The pressure output is displayed in selectable engineering unit of mm wc, and Pa. The S1Series has been designed using the latest technology to provide reliable accuracy, using extremely stable Micro Electro Mechanical Sensor to give a standard full scale accuracy of 0.5%. The compact design makes the unit easy to install in the industry and serves as an excellent alternative to existing mechanical gauges. Pressure measurement can be displayed on a large, easy to read Seven segment display, which also indicates set points and range overflow condition.

1.1 Model Configration:



^{*} Customized Range available on request

1.2 Specification

Media compatibility : Air, non combustible, non corrosive gases

Supply Voltage : 12- 24 VDC

Accuracy : Ranges: $\leq 0 - 10 \text{ mm Wc.} \pm 1.0\% \text{ of F. S}$

Ranges: ≥ 0 - 25 mm Wc $\pm 0.5\%$ of F. S.

Display : 4 Digit Seven Segment

Output Signals : Audio - Visual Low & High Pressure Alarm

Optional Output : 4-20 mA/0 - 10 V/ Relay/RS485

Response Time : 1 - 3000 mSec (Selectable via Menu)

Operating Temperature: 10° to 60°C

Storage Temperature : -30° to $+100^{\circ}$ C

Pressure Limit : 1 PSI Maximum

Switch : Digital push button.

Housing Material : Glass filled nylon

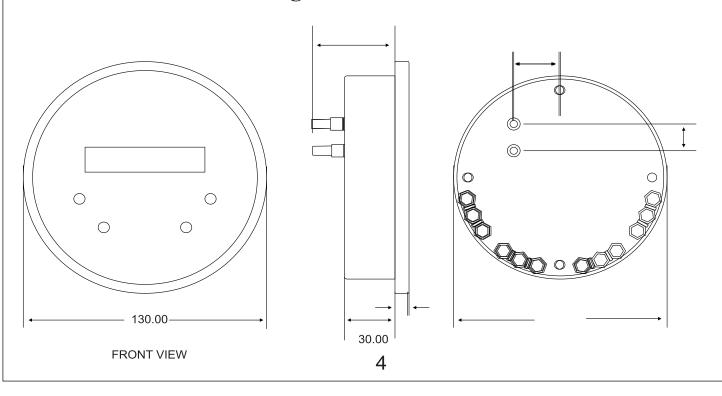
Electrical Connections : Screw terminals

Process Connection : Push on connection for 3/16" ID tubing

Weight : 230 Gram.

Dimensions : 114 Dia. X 30 mm depth

1.3 Dimensional Drawing



2. Installation

2.1 Mounting

The 'DIGIMACKS[®]' should be mounted by making cutout of 114.00 mm diameter in the panel. Insert the Gauge through the hole and secure it to the panel with the provided mounting tabs and screws. 'DIGIMACKS[®]' S1 Series have been designed to fit in industry standard cutout of 114.00 mm

2.2 Pressure Connection:

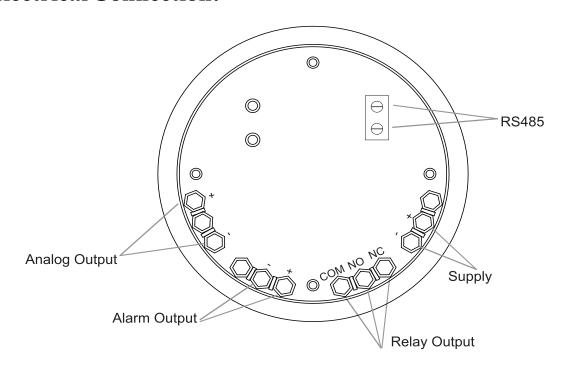
For installation convenience inbuilt two pressure ports are provided at back side of pressure gauge.

Positive Pressure: Connect tubing to HIGH PRESSURE port and vent LOW PRESSURE port to atmosphere.

Negative (Vacuum) Pressure - Connect tubing to LOW PRESSURE port and vent HIGH PRESSURE port to atmosphere.

Differential Pressure - Connect tubing from the higher source to HIGH PRESSURE port and from the lower source to LOW PRESSURE port.

2.3 Electrical Connection:



Note:

The Instrument can be powered 24 VDC (at different screw terminal shown in the above figure.) For low and high pressure alarm connect wire as shown in the figure.

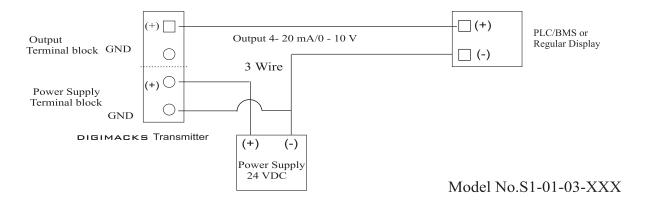
For Analog Output connect wire as shown in the figure. (Page 6)

2.4 Wiring Diagram

To make the connection, the transmitter must not be energised. Attach wiring from your equipment according to the following terminal connections and wiring diagrams depending on your circumstances.

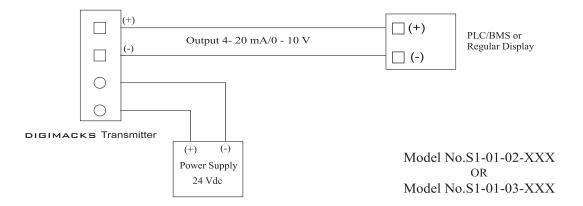
WIRING DIAGRAM 1

Input Supply: 24 VDC Output Signal: 0 -10 Volt or 4-20 mA (3 Wire)



WIRING DIAGRAM 2

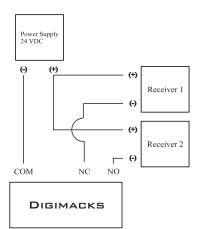
Input Supply: 24 VDC Output Signal: 0 -10 Volt or 4-20 mA (4 Wire)



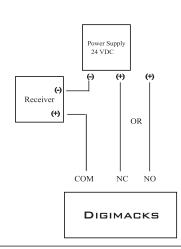
WIRING DIAGRAM 3

6

Relay Wiring Diagram for Two Receiver with common Power Supply



Relay Wiring Diagram for Single Receiver with common Power Supply



3.1 Display:

The 'DIGIMACKS' S1 series were designed to give the user maximum feedback and flexibility. Negative pressure will be indicated by the negative sign before the numerical indication. The 4 digit LED displays the numerical pressure reading and will show various parameter and set points. The Green, Yellow and Red LED Shows the Alarm condition. Four easy to operate keys help to access and modify various parameter.

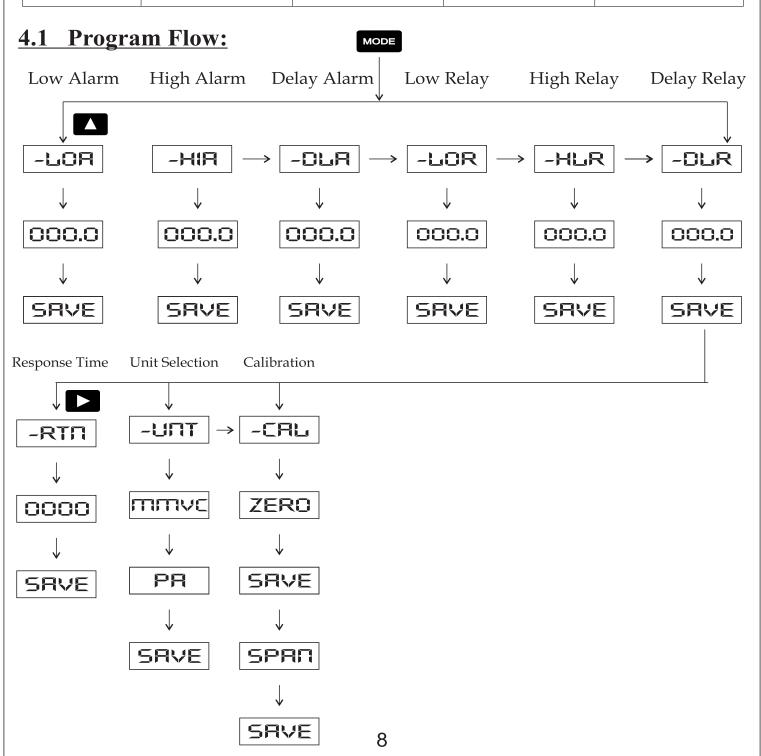


3.2 Front Panel Description:

Sr No	DISPLAY	DESCRIPTION	
1	0000	LED Pressure indication	
2	Red LED	Negative Indication	
3	Green LED	Will Glow When Pressure in Normal Condition	
4	Yellow LED	Will Glow When Pressure delay time Condition	
5	Red LED Will Glow When Pressure in faulty Condition		
6	Yellow LED	Will Glow When Pressure unit Selected in Pa	
7	Yellow LED	Will Glow When Pressure unit Selected in mm Wc	

3.3 Key Function:

Sr No.	8	9	10	11
Display	MODE			SET
Description	Mode Key	Shift Key	Increment Key	Set Key
Normal Mode	Press to access the Programming Menu	Press to save Zero		
Programing Menu	Press to exit from programing menu	Down key to select parameter	Up key to select parameter	
Editing Menu	Press to exit from editing menu	Press to move cursor to select digit	Press to Increase selected Digit	Press to accept the entered value
Keypad Locked (Mode)	Press to Enable / Disable Alarm			



Sr. No	. Description	Key to Press	Display Action	Note
18	To Enter into Calibration Mode		- CAL Calibration	Press SET To Enter
19	Zero	Disconnect both pressure connections so that they are open to atmospheric	Press SET to Save ZERO	The display will advanced to SPAN
20	Span	To Span the gauge, apply the full scale pressure to the high pressure port and let the pressure stabilized.	SPAN Press and hold the SET key until SAUD is displayed	Calibration done Press Mode to exit from Calibration menu

4.3 Defalut Parameters:

Sr. No.	Parameter	Default Value	Programmable Range	Unit
1.	Low Alarm	0.5	- 10.0 to 10.0	mm Wc
2.	High Alarm	4.0	- 10.0 to 10.0	mm Wc
3.	Delay Alarm	001	0 - 999	Sec
4.	Low Relay	0.5	- 10.0 to 10.0	mm Wc
5.	High Relay	4.0	- 10.0 to 10.0	mm Wc
6.	Delay Relay	001	0 - 999	Sec
7.	Response Time	700	1 - 3000	mil. Sec
8.	Unit Selection	mm Wc	mmWc / Pa	Pressure
9.	Range	0 - 10		mm Wc

5.1 Symbols:

Sr. No.	Symbols	Description	
1	DIS	Alarm Disabled	
2	EΠ	Alarm Enabled	
3	POFL	Positive Pressure Overflow	
4	ПОБЬ	Negative Pressure Overflow	
5	MUL	Entered Invalid Value	

5.2 Zeroing the S1:

To re-zero the 'DIGIMACKS®' Pressure Gauge, disconnect both pressure connections so they are open to atmospheric pressure and press and hold the for about 3- 4 seconds. This will reset Zero point of Gauge.

4.2 Programing Mode:

Sr. No.	Description	Key to Press	Display Action	Note
1	To Unlock keypad	Simultaneously press	ULOC Keypad Unlocked	
2	To enter in to programming mode	MODE	-LOR Low Alarm	Press Set To Enter
3	To edit & save		DDT. Rightmost Digit will star blinking. Use key for selection and change digit	rt Press SET to Save
4	To enter in to High Alarm		- HIF High Alarm	Press Set To Enter
5	To edit & save		Olang Combination of edit the value	Press Set To Save
6	To enter in to Delay Alarm		-DLA Delay Alarm	Press Set To Enter
7	To edit & save		Using Combination of edit the value	Press Set To Save
8	To enter in to Low Relay		-LOR Low Relay	Press Set To Enter
9	To edit & save		OOO.OUsing Combination of Amount of Combination of	Press Set To Save
10	To enter in to High Relay		-HRO High Relay	Press Set To Enter
11	To edit & save		OIT.OUsing Combination of American control of the value o	Press Set To Save
12	To enter in to Delay Relay		-DLR Delay Relay	Press Set To Enter
13	To edit & save		Using Combination of edit the value	Press Set To Save
14	To enter in to Response Time		-RTI Response Time	Press Set To Enter
15	To edit & save		Using Combination of A edit the value	Press Set To Save
16	To Select Pressure Unit		-UΠΤ Unit	Press Set To Enter
17	To edit & save		Using Combination of edit the value	

5.3 Restoring Factory Calibration

The factory defaults can be easily restored by simultaneously press both the and set key and holding them for approximately 3-4 seconds. Once you have press both keys "FCR" is display that can restore the factory calibration setting.

5.4 Alarm/Relay Enable and Disable

For using this feature KEYPAD must be in LOCK mode.

Enable: This can be done by pressing Mode key until "En" is displayed.

Disable: This can be done by pressing key until "D!5" is displayed.

5.5 Instructions and Maintenance:

Occasionally disconnect pressure lines to vent both sides of gauge to atmosphere and re-zero.

When making tubing connection DO NOT apply torque to tube fitting that can cause fitting to turn of twist with respect to plastic enclosure.

Doing so will damage the product and void the warranty. The Applied pressure should not exceed the specified upper limit of the pressure gauge.

The electrical connection must be firm and proper. Instrument should not be subjected to excessive temperature.

In case of malfunctioning of the instrument, please contact the manufacturer.

5.6 Warranty

FAUZ MECHANICS warrants its products to be free from defects in materials and workmanship for a period of 1 years from the date of shipment, subject to the following terms and conditions: Without charge, we will repair, replace the product found to be defective in materials or workmanship within the warranty period; provided that:

- 1. The product has not been subjected to abuse, neglect, accident, incorrect wiring not our own, improper installation or servicing.
- 2. The product has not been repaired or altered by anyone.
- 3. The product is returned to our factory, transportation prepaid before expiration of the warranty.